

### Technical Bulletin #53 Key #450

#### Urethane Accelerator Additive Cure Times

All Cure Times at 75°			
Vol. Oz. Key #450 Accelerator per Mixed Gallon Key #450	Usable Working Life Time	Recoat Time	Light Foot Traffic
1 vol. oz.	1 hr. 30 min.	3 hrs. 10 min.	7-8 hours
3 vol. oz.	35 min.	2 hrs.	6-7 hours

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