

# KEY RESIN COMPANY

## TECHNICAL BULLETIN



### Technical Bulletin #7 Vapor Barrier Problems

Resulting from Placement Under a 3" Sand Layer Below a Concrete Slab, on or below Grade

The American Concrete Institute in Committee 302.1 (Floor and Slab Construction) recommends:

"the use of a three (3) inch layer of approved granular, self-draining compactible (sic) fill over an approved vapor barrier under the concrete slab. The fill should be compacted before concrete is placed. Wetting and properly rolling the fill the day before is a simple way to compact it; however, the fill should be free of self-draining water at the time of concrete placement so that the fill can act as a blotter... If the filler is too wet, floor coatings such as tile and resin coating can debond (sic) when water vapors from the concrete condenses below the coverings."

**Whenever a resin based system (usually Epoxy) is to be installed on a grade slab, a sand layer as explained above MUST NOT be used. Cases of loss of bond of the epoxy have become common.**

Contractors are advised, when possible, to carefully examine the concrete specifications and architectural details. If the sand bed system is specified, the contractor should immediately advise the architect of the potential problem of latent moisture being retained in the sand bed. With temperature changes, when the building is heated or cooled, the moisture in the sand will migrate to the surface and cause blistering and loss of bond of the resinous system.

An efficient vapor barrier must be placed immediately below the concrete slab, the concrete should be placed with a low water to cement ratio, and it should be allowed to cure a minimum of thirty (30) days prior to placement of a non-breathing floor system. A test for moisture vapor transmission will dictate that the slab is acceptable.

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**CORPORATE - 888.943.4532**

4050 Clough Woods Drive, Batavia, OH 45103

**WESTERN US - 602.523.9353**

4330 N 43<sup>rd</sup> Ave, Suite B-4, Phoenix, AZ 85031