

# SAFETY DATA SHEET

## 1. Identification

**Material name:** KEY #804 Acrylic Sealer  
**Material Code:** 804

### Recommended use and restriction on use

**Recommended use:** Coatings  
**Restrictions on use:** Not known.

### Manufacturer/Importer/Supplier/Distributor Information

KEY RESIN COMPANY  
4050 CLOUGH WOODS DR.  
BATAVIA, OH 45103  
US

**Telephone:** +1 513-943-4225  
**Emergency telephone number:** 1-800-424-9300 (US); International +1 (703) 527-3887

## 2. Hazard(s) identification

### Hazard Classification

Not classified

### Label Elements

**Hazard Symbol:** No symbol  
**Signal Word:** No signal word.  
**Hazard Statement:** not applicable  
**Precautionary Statement:** not applicable

**Other hazards which do not result in GHS classification:** None.

## 3. Composition/information on ingredients

### Mixtures

Chemical Identity	CAS number	Content in percent (%)*
1-Phenoxy-2-propanol	770-35-4	1 - 5%
2-Butoxyethanol (Glycol ether)	111-76-2	0.1 - 1%

\* All concentrations are percent by weight unless ingredient is a gas. Gas concentrations are in percent by volume.

## 4. First-aid measures

**Ingestion:** Call a POISON CENTER/doctor/.../if you feel unwell. Rinse mouth.

**Inhalation:** Move to fresh air.

**Skin Contact:** Wash skin thoroughly with soap and water. Get medical attention if symptoms occur.

**Eye contact:** Any material that contacts the eye should be washed out immediately with water. If easy to do, remove contact lenses. If eye irritation persists: Get medical advice/attention.

**Most important symptoms/effects, acute and delayed**

**Symptoms:** May cause skin and eye irritation.

**Indication of immediate medical attention and special treatment needed**

**Treatment:** Symptoms may be delayed.

**5. Fire-fighting measures**

**General Fire Hazards:** No unusual fire or explosion hazards noted.

**Suitable (and unsuitable) extinguishing media**

**Suitable extinguishing media:** Use fire-extinguishing media appropriate for surrounding materials.

**Unsuitable extinguishing media:** Do not use water jet as an extinguisher, as this will spread the fire.

**Specific hazards arising from the chemical:** During fire, gases hazardous to health may be formed.

**Special protective equipment and precautions for firefighters**

**Special fire fighting procedures:** No data available.

**Special protective equipment for fire-fighters:** Self-contained breathing apparatus and full protective clothing must be worn in case of fire.

**6. Accidental release measures**

**Personal precautions, protective equipment and emergency procedures:** No data available.

**Methods and material for containment and cleaning up:** Dam and absorb spillages with sand, earth or other non-combustible material. Collect spillage in containers, seal securely and deliver for disposal according to local regulations.

**Notification Procedures:** In the event of a spill or accidental release, notify relevant authorities in accordance with all applicable regulations.

**Environmental Precautions:** Do not contaminate water sources or sewer. Prevent further leakage or spillage if safe to do so.

**7. Handling and storage**

**Precautions for safe handling:** Wash hands thoroughly after handling. Provide adequate ventilation. Wear appropriate personal protective equipment. Observe good industrial hygiene practices.

**Conditions for safe storage, including any incompatibilities:** Store away from incompatible materials. Store in original tightly closed container.

**8. Exposure controls/personal protection**

**Control Parameters**

**Occupational Exposure Limits**

Chemical Identity	type	Exposure Limit Values	Source
2-Butoxyethanol (Glycol ether)	TWA	20 ppm	US. ACGIH Threshold Limit Values (2011)
	PEL	50 ppm 240 mg/m3	US. OSHA Table Z-1 Limits for Air Contaminants (29 CFR 1910.1000) (02 2006)

**Biological Limit Values**

Chemical Identity	Exposure Limit Values	Source
2-Butoxyethanol (Glycol ether) (Butoxyacetic acid (BAA), with hydrolysis: Sampling time: End of shift.)	200 mg/g (Creatinine in urine)	ACGIH BEL (03 2013)

**Appropriate Engineering Controls** Observe good industrial hygiene practices. Observe occupational exposure limits and minimize the risk of inhalation of vapors and mist. Mechanical ventilation or local exhaust ventilation may be required.

**Individual protection measures, such as personal protective equipment**

**General information:** Good general ventilation (typically 10 air changes per hour) should be used. Ventilation rates should be matched to conditions. Supplementary local exhaust ventilation, closed systems, or respiratory and eye protection may be needed in special circumstances, such as poorly ventilated spaces, heating, evaporation of liquids from large surfaces, spraying of mists, mechanical generation of dusts, drying of solids, etc.

**Eye/face protection:** Wear safety glasses with side shields (or goggles).

**Skin Protection**

<b>Hand Protection:</b>	Use suitable protective gloves if risk of skin contact.
<b>Other:</b>	Wear suitable protective clothing.
<b>Respiratory Protection:</b>	In case of inadequate ventilation use suitable respirator. Seek advice from local supervisor.
<b>Hygiene measures:</b>	Observe good industrial hygiene practices.

## 9. Physical and chemical properties

### Appearance

<b>Physical state:</b>	liquid
<b>Form:</b>	liquid
<b>Color:</b>	White
<b>Odor:</b>	Mild
<b>Odor threshold:</b>	No data available.
<b>pH:</b>	9 - 11
<b>Melting point/freezing point:</b>	No data available.
<b>Initial boiling point and boiling range:</b>	100 °C 212 °F
<b>Flash Point:</b>	No data available.
<b>Evaporation rate:</b>	Slower than Ether
<b>Flammability (solid, gas):</b>	No
<b>Upper/lower limit on flammability or explosive limits</b>	
<b>Flammability limit - upper (%):</b>	No data available.
<b>Flammability limit - lower (%):</b>	No data available.
<b>Explosive limit - upper (%):</b>	No data available.
<b>Explosive limit - lower (%):</b>	No data available.
<b>Vapor pressure:</b>	No data available.
<b>Vapor density:</b>	Vapors are heavier than air and may travel along the floor and in the bottom of containers.
<b>Relative density:</b>	1.03
<b>Solubility(ies)</b>	
<b>Solubility in water:</b>	Soluble
<b>Solubility (other):</b>	No data available.
<b>Partition coefficient (n-octanol/water):</b>	No data available.
<b>Auto-ignition temperature:</b>	No data available.
<b>Decomposition temperature:</b>	No data available.
<b>Viscosity:</b>	No data available.

## 10. Stability and reactivity

<b>Reactivity:</b>	No data available.
<b>Chemical Stability:</b>	Material is stable under normal conditions.
<b>Possibility of Hazardous Reactions:</b>	No data available.

<b>Conditions to Avoid:</b>	Avoid heat or contamination.
<b>Incompatible Materials:</b>	Strong acids. Strong bases.
<b>Hazardous Decomposition Products:</b>	Thermal decomposition or combustion may liberate carbon oxides and other toxic gases or vapors.

## 11. Toxicological information

### Information on likely routes of exposure

<b>Ingestion:</b>	May be harmful if swallowed.
<b>Inhalation:</b>	In high concentrations, vapors, fumes or mists may irritate nose, throat and mucus membranes.
<b>Skin Contact:</b>	May be harmful in contact with skin.
<b>Eye contact:</b>	Eye contact is possible and should be avoided.

### Information on toxicological effects

#### Acute toxicity (list all possible routes of exposure)

<b>Oral Product:</b>	ATEmix: 4,044.4 mg/kg
<b>Dermal Product:</b>	ATEmix: 2,849.95 mg/kg
<b>Inhalation Product:</b>	No data available.

<b>Repeated dose toxicity Product:</b>	No data available.
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<b>Skin Corrosion/Irritation Product:</b>	No data available.
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<b>Serious Eye Damage/Eye Irritation Product:</b>	No data available.
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<b>Specified substance(s):</b>	
1-Phenoxy-2-propanol	in vivo (Rabbit, 24 - 72 hrs): Irritating
2-Butoxyethanol (Glycol ether)	in vivo (Rabbit, 24 - 72 hrs): Irritating

<b>Respiratory or Skin Sensitization Product:</b>	No data available.
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**Carcinogenicity**

**Product:** No data available.

**IARC Monographs on the Evaluation of Carcinogenic Risks to Humans:**

No carcinogenic components identified

**US. National Toxicology Program (NTP) Report on Carcinogens:**

No carcinogenic components identified

**US. OSHA Specifically Regulated Substances (29 CFR 1910.1001-1050):**

No carcinogenic components identified

**Germ Cell Mutagenicity**

**In vitro**

**Product:** No data available.

**In vivo**

**Product:** No data available.

**Reproductive toxicity**

**Product:** No data available.

**Specific Target Organ Toxicity - Single Exposure**

**Product:** No data available.

**Specific Target Organ Toxicity - Repeated Exposure**

**Product:** No data available.

**Aspiration Hazard**

**Product:** No data available.

**Other effects:**

No data available.

**12. Ecological information**

**Ecotoxicity:**

**Acute hazards to the aquatic environment:**

**Fish**

**Product:** No data available.

**Specified substance(s):**

2-Butoxyethanol (Glycol ether) LC 50 (Bluegill (*Lepomis macrochirus*), 96 h): 1,490 mg/l Mortality

**Aquatic Invertebrates**

**Product:** No data available.

**Specified substance(s):**  
 2-Butoxyethanol (Glycol ether) LC 50 (Water flea (Daphnia magna), 24 h): 1,720 mg/l Mortality

**Chronic hazards to the aquatic environment:**

**Fish**

**Product:** No data available.

**Specified substance(s):**  
 2-Butoxyethanol (Glycol ether) NOAEL (Danio rerio, 21 d): > 100 mg/l experimental result

**Aquatic Invertebrates**

**Product:** No data available.

**Toxicity to Aquatic Plants**

**Product:** No data available.

**Persistence and Degradability**

**Biodegradation**

**Product:** No data available.

**BOD/COD Ratio**

**Product:** No data available.

**Bioaccumulative Potential**

**Bioconcentration Factor (BCF)**

**Product:** No data available.

**Partition Coefficient n-octanol / water (log Kow)**

**Product:** No data available.

**Specified substance(s):**  
 2-Butoxyethanol (Glycol ether) Log Kow: 0.83

**Mobility in Soil:** No data available.

**Other Adverse Effects:** No data available.

**13. Disposal considerations**

**Disposal instructions:** Dispose of waste at an appropriate treatment and disposal facility in accordance with applicable laws and regulations, and product characteristics at time of disposal.

**Contaminated Packaging:** No data available.

**14. Transport information**

**TDG:**

Not Regulated

**CFR / DOT:**

Not Regulated

**IMDG:**

Not Regulated

**15. Regulatory information**

**US Federal Regulations**

**TSCA Section 12(b) Export Notification (40 CFR 707, Subpt. D)**

None present or none present in regulated quantities.

**US. OSHA Specifically Regulated Substances (29 CFR 1910.1001-1050)**

<u>Chemical Identity</u>	<u>OSHA hazard(s)</u>
Formaldehyde	Acute toxicity Skin irritation Skin sensitization Flammability respiratory tract irritation Respiratory sensitization Cancer Eye irritation

**CERCLA Hazardous Substance List (40 CFR 302.4):**

<u>Chemical Identity</u>	<u>Reportable quantity</u>
Ammonium hydroxide	1000 lbs.
Formaldehyde	100 lbs.
Ethylene glycol	5000 lbs.
n-Butanol	5000 lbs.

**Superfund Amendments and Reauthorization Act of 1986 (SARA)**

**Hazard categories**

Not listed.

**SARA 302 Extremely Hazardous Substance**

<u>Chemical Identity</u>	<u>Reportable quantity</u>	<u>Threshold Planning Quantity</u>
Formaldehyde	100 lbs.	500 lbs.

**SARA 304 Emergency Release Notification**

<u>Chemical Identity</u>	<u>Reportable quantity</u>
2-Butoxyethanol (Glycol ether)	
Ammonium hydroxide	1000 lbs.
Formaldehyde	100 lbs.
Ethylene glycol	5000 lbs.
n-Butanol	5000 lbs.

**SARA 311/312 Hazardous Chemical**

<u>Chemical Identity</u>	<u>Threshold Planning Quantity</u>
Formaldehyde	500lbs
1-Phenoxy-2-propanol	500 lbs
2-Butoxyethanol (Glycol ether)	500 lbs

**SARA 313 (TRI Reporting)**

None present or none present in regulated quantities.

**Clean Water Act Section 311 Hazardous Substances (40 CFR 117.3)**

None present or none present in regulated quantities.

**Clean Air Act (CAA) Section 112(r) Accidental Release Prevention (40 CFR 68.130):**

<u>Chemical Identity</u>	<u>Reportable quantity</u>
Formaldehyde	15000 lbs

**US State Regulations**

**US. California Proposition 65**

This product contains chemical(s) known to the State of California to cause cancer and/or to cause birth defects or other reproductive harm.

**US. New Jersey Worker and Community Right-to-Know Act**

No ingredient regulated by NJ Right-to-Know Law present.

**US. Massachusetts RTK - Substance List**

<u>Chemical Identity</u>
Formaldehyde

**US. Pennsylvania RTK - Hazardous Substances**

No ingredient regulated by PA Right-to-Know Law present.

**US. Rhode Island RTK**

No ingredient regulated by RI Right-to-Know Law present.

**Other Regulations:**

<b>Regulatory VOC (less water and exempt solvent):</b>	112 g/l
<b>VOC Method 310:</b>	3.08 %

**Inventory Status:**

Australia AICS:

One or more components in this product are not listed on or exempt from the Inventory.

Canada DSL Inventory List:	One or more components in this product are not listed on or exempt from the Inventory.
EINECS, ELINCS or NLP:	One or more components in this product are not listed on or exempt from the Inventory.
Japan (ENCS) List:	One or more components in this product are not listed on or exempt from the Inventory.
China Inv. Existing Chemical Substances:	One or more components in this product are not listed on or exempt from the Inventory.
Korea Existing Chemicals Inv. (KECI):	One or more components in this product are not listed on or exempt from the Inventory.
Canada NDSL Inventory:	One or more components in this product are not listed on or exempt from the Inventory.
Philippines PICCS:	One or more components in this product are not listed on or exempt from the Inventory.
US TSCA Inventory:	One or more components in this product are not listed on or exempt from the Inventory.
New Zealand Inventory of Chemicals:	One or more components in this product are not listed on or exempt from the Inventory.
Japan ISHL Listing:	One or more components in this product are not listed on or exempt from the Inventory.
Japan Pharmacopoeia Listing:	One or more components in this product are not listed on or exempt from the Inventory.

## 16. Other information

**Revision Date:** 08/10/2015

**Version #:** 1.0

**Further Information:** No data available.

**Disclaimer:** For Industrial Use Only. Keep out of Reach of Children. The hazard information herein is offered solely for the consideration of the user, subject to their own investigation of compliance with applicable regulations, including the safe use of the product under every foreseeable condition.