



SAFETY DATA SHEET

KEY #555 CONDUCTIVE PRIMER/SEALER HARDENER PART B

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1. Product and Company Information

Product Name: KEY #555 CONDUCTIVE PRIMER/SEALER HARDENER PART-B
Company Name: Key Resin Company
4050 Clough Woods Drive
Batavia, Ohio 45103
Phone Number: (513) 943-4225

Emergency Contact: Emergencies Involving Spills, Leaks Fires,
Exposures, or Accidents.
Chemtrec: 800-424-9300

2. Hazards Identification

Flammable Liquids, Category 3
Acute Toxicity: Skin, Category 4
Skin Corrosion/Irritation, Category 2
Acute Toxicity: Inhalation, Category 4
Skin Sensitization, Category 1
Toxic To Reproduction, Category 1B
Aquatic Toxicity (Acute), Category 3



GHS Signal Word:
GHS Hazard Phrases:

Danger

H226 - Flammable liquid and vapor.
H312 - Harmful in contact with skin.
H315 - Causes skin irritation.
H332 - Harmful if inhaled.
H317 - May cause an allergic skin reaction.
H360 - May damage fertility or the unborn child.
H402 - Harmful to aquatic life.

GHS Precaution Phrases:

P233 - Keep container tightly closed.
P210 - Keep away from heat/sparks/open flames/hot surfaces. - No smoking.
P280 - Wear protective gloves/protective clothing/eye protection/face protection.
P241 - Use explosion-proof electrical/ventilating/lighting/ equipment.
P243 - Take precautionary measures against static discharge.
P242 - Use only non-sparking tools.
P264 - Wash hands thoroughly after handling.
P271 - Use only outdoors or in a well-ventilated area.
P261 - Avoid breathing dust/fume/gas/mist/vapors/spray.
P272 - Contaminated work clothing should not be allowed out of the workplace.
P202 - Do not handle until all safety precautions have been read and understood.
P281 - Use personal protective equipment as required.
P273 - Avoid release to the environment.

GHS Response Phrases:

P303+361+353 - IF ON SKIN (or hair): Remove/take off immediately all contaminated clothing. Rinse skin with water/shower.
P332+313 - If skin irritation occurs, get medical advice/attention.
P305+351+338 - IF IN EYES: Rinse cautiously with water for several minutes. Remove contact lenses, if present and easy to do. Continue rinsing.
P337+313 - If eye irritation persists, get medical advice/attention.
P301+330+331 - IF SWALLOWED: Rinse mouth. Do NOT induce vomiting. Get medical aid.
P304+340 - IF INHALED: Remove victim to fresh air and keep at rest in a position comfortable for breathing. Get medical attention.
P370+378 - In case of fire, use water spray, dry chemical, carbon dioxide, or alcohol-resistant foam.
P403+235 - Store in cool/well-ventilated place. Store locked up.
P501-Contact a licensed professional waste disposal service to dispose of this material.

GHS Storage and Disposal Phrases:

Potential Health Effects (Acute and Chronic):

Chronic inhalation can cause pneumoconiosis. Chronic inhalation may cause effects similar to those of acute inhalation.

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GHS Storage and Disposal

P403+235 - Store in cool/well-ventilated place. Store locked up.

Phrases:

P501-Contact a licensed professional waste disposal service to dispose of this material.

**Potential Health Effects
(Acute and Chronic):**

Chronic inhalation can cause pneumoconiosis. Chronic inhalation may cause effects similar to those of acute inhalation.

Inhalation:

May be harmful if inhaled. Low hazard for normal industrial handling. Excessive inhalation may cause minor respiratory irritation. Dust is irritating to the respiratory tract. Inhalation of high concentrations may cause central nervous system effects characterized by nausea, headache, dizziness, unconsciousness and coma. Causes respiratory tract irritation. Vapors may cause dizziness or suffocation.

Skin Contact:

May be harmful if absorbed through the skin. Causes skin irritation. Prolonged and/or repeated contact may cause irritation and/or dermatitis. Causes redness and pain.

Eye Contact:

Causes severe eye irritation. Causes redness and pain.

Ingestion:

May be harmful if swallowed. Ingestion of large amounts may cause gastrointestinal irritation. Expected to be a low ingestion hazard. No hazard expected in normal industrial use. Low hazard for usual industrial handling. May cause irritation of the digestive tract. May cause gastrointestinal irritation with nausea, vomiting and diarrhea. May cause central nervous system depression, characterized by excitement, followed by headache, dizziness, drowsiness, and nausea. Advanced stages may cause collapse, unconsciousness, coma and possible death due to respiratory failure. Aspiration of material into the lungs may cause chemical pneumonitis, which may be fatal.

3. Composition/Information on Ingredients

CAS #	Hazardous Components (Chemical Name)	Concentration
Proprietary	Epoxy Amine Resin	30.0 – 40.0%
Proprietary	Epoxy Amine Resin	20.0 – 30.0%
100-51-6	Benzyl Alcohol	17.0 – 20.0%
1330-20-7	Xylene (mixed isomers)	12.0 – 15.0%
100-41-4	Ethylbenzene	5.0 – 10.0%

4. First Aid Measures

**Emergency and First Aid
Procedures:**

In Case of Inhalation:

If breathed in, move person into fresh air. Consult a physician. Remove from exposure and move to fresh air immediately. If breathing is difficult, give oxygen. Get medical aid if cough or other symptoms appear. Get medical aid.

In Case of Skin Contact:

Wash off with soap and plenty of water. Flush skin with plenty of water for at least 15 minutes while removing contaminated clothing and shoes. Get medical aid if irritation develops or persists.

In Case of Eye Contact:

Flush eyes with plenty of water for at least 15 minutes, occasionally lifting the upper and lower eyelids. Get medical aid immediately.

In Case of Ingestion:

Do NOT induce vomiting. Never give anything by mouth to an unconscious person. Rinse mouth with water. Get medical aid.

**Signs and Symptoms of
Exposure:**

Central nervous system depression. Dermatitis. Abdominal pain, Nausea. Vomiting, Anorexia. Shortness of breath.

Note to Physician:

Consult a physician. Show this safety data sheet to the doctor in attendance.

5. Fire Fighting Measures

**Suitable Extinguishing
Media:**

Use water spray, dry chemical, carbon dioxide, or alcohol-resistant foam. For large fires, apply water from far as possible. Use very large quantities (flooding) of water applied as a mist or spray; solid streams of water may be ineffective. Cool all affected containers with flooding quantities of water.

Fire Fighting Instructions:

Use water spray to cool unopened containers. Protective Equipment: Wear self-contained breathing apparatus and protective clothing to prevent contact with skin and eyes. Specific Hazard(s): Flammable Liquid. Emits toxic fumes under fire conditions. During a fire, irritating and highly toxic gases may be generated by thermal decomposition or combustion. Use water spray to keep fire-exposed containers cool. Flammable liquid and vapor. Vapors are heavier than air and may travel to a source of ignition and flash back. Vapors can spread along the ground and collect in low or confined areas.

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6. Accidental Release Measures

Steps to be Taken in Case Material is Released or Spilled:

Personal precautions.
Use personal protective equipment.
Spills/Leaks: Control runoff and isolate discharged material for proper disposal. Use water spray to cool and disperse vapors and protect personnel.

7. Handling and Storage

Precautions To Be Taken In Handling:

Avoid contact with skin and eyes. Normal measures for preventive fire protection. Avoid inhalation of vapor or mist.
Keep away from sources of ignition - No smoking. Take measures to prevent the build-up of electrostatic charge.

Precautions to be Taken in Storing:

Containers which are opened must be carefully resealed and kept upright to prevent leakage. Suitable: Keep leakage. Suitable: Keep away from heat, sparks, and open flame. Store locked up.

8. Exposure Controls/Personal Protection

CAS #	Partial Chemical Name	OSHA TW	ACGIH TWA
Proprietary	Epoxy Amine Resin	N/E	N/E
Proprietary	Epoxy Amine Resin	N/E	N/E
100-51-6	Benzyl Alcohol	N/E	N/E
1330-20-7	Xylene (mixed isomers)	PEL: 100 ppm	TLV: 100 ppm STEL: 150 ppm
100-41-4	Ethylbenzene	PEL: 100 ppm	TLV: 100 ppm STEL: 125 ppm

Respiratory Equipment (Specify Type):

For nuisance exposures use type P95 (US) or type P1 (EU EN 143) particle respirator. For higher level protection use type OV/AG/P99 (US) or type ABEK-P2 (EU EN 143) respirator cartridges. Use respirators and components tested and approved under appropriate government standards such as NIOSH (US) or CEN (EU). Where risk assessment shows air-purifying respirators are appropriate use a full-face respirator with multi-purpose combination (US) or type ABEK (EN 14387) respirator cartridges as a backup to engineering controls.

Eye Protection:

Safety glasses with side shield. For a higher degree of protection, wear chemical splash goggles.

Protective Gloves:

Wear appropriate protective gloves to prevent skin exposure, such as butyl rubber or nitrile rubber.

Other Protective Clothing:

Wear appropriate protective clothing to prevent skin exposure.

Engineering Controls (Ventilation, etc.)

Facilities storing or utilizing this material should be equipped with an eyewash facility and a safety shower. Use adequate general or local exhaust ventilation to keep airborne concentrations below the permissible exposure limits.

Work/Hygienic/Maintenance Practices:

Handle in accordance with good industrial hygiene and safety practice. Wash hands before breaks and at the end of workday. Wash thoroughly after handling. Wash contaminated clothing before reuse.

9. Physical and Chemical Properties

Physical States:	[] Gas	[X] Liquid	[] Solid
Flash Point:	81° F		
Boiling Point:	>250° F		
Explosive Limits:	LEL: 1.0	UEL: 7.1	
Weight Per Gallon:	10.5 +/- .3		
Vapor Pressure (mm Hg):	7.1 @ 68° F		
Vapor Density:	Heavier than Air		
Evaporation Rate:	Slower than Ether		
Percent Volatile:	15		

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10. Stability and Reactivity

Stability:	Unstable [] Stable [X]
Conditions to Avoid - Instability:	Heat, flames and sparks.
Incompatibility – Materials to Avoid:	Bases, Strong acids, Strong oxidizing agents
Hazardous Decomposition Or Byproducts:	Nature of decomposition products unknown.
Possibility of Hazardous Reactions:	Will occur [] Will not occur [X]
Conditions to Avoid - Hazardous Reactions:	No data available.

11. Toxicological Information

Toxicological Information:	No data available.
Irritation or Corrosion:	No data available.
Sensitization:	No data available.
Carcinogenicity/Other	Carcinogenicity. IARC: No component of this product present at levels greater than or equal to 0.1% is identified as probable, possible or confirmed human carcinogen by IARC. ACGIH: No component of this product present at levels greater than or equal to 0.1% is identified as a carcinogen or potential carcinogen by ACGIH. NTP: No component of this product present at levels greater than or equal to 0.1% is identified as a known or anticipated carcinogen by NTP. OSHA: No component of this product present at levels greater than or equal to 0.1% is identified as a carcinogen or potential carcinogen by OSHA. This product contains the following substances known to the State of California to cause cancer, birth defects or other reproductive hazards: Benzene, Toluene.

12. Ecological Information

General Ecological Information:	No data available.
Persistence and Degradability:	No data available.
Bioaccumulative Potential:	No data available.
Mobility in Soil:	No data available.

13. Disposal Considerations

Waste Disposal Method:	Dispose of as unused product. This material may be burned in a chemical incinerator equipped with an afterburner and scrubber. Observe all federal, state, and local environmental regulations. Contact a licensed professional waste disposal service to dispose of this material.
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14. Transport Information

LAND TRANSPORT (US DOT): DOT Proper Shipping Name:	Consumer Commodity – ORM-D – used for 1 gallon containers when shipped in the United States of America. UN1263, Paint Related Material, 3, PG III – 5 Gallon pails
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**Marine Transport
IMDG Shipping:**

UN1263, Paint Related Material, 3, PG III



**AIR TRANSPORT (ICAO/IATA):
IATA Shipping Name:**

UN1263, Paint Related Material, 3, PG III



15. Regulatory Information

EPA SARA (Superfund Amendments and Reauthorization Act of 1986) Lists

CAS #	Hazardous Components (Chemical Name)	S. 302 (EHS)	S. 304 RQ	S. 313 (TRI)
330-20-7	Xylene (mixed isomers)	No	Yes 100 LB	Yes
25036-25-3	Epoxy Resin	No	No	No
13463-67-7	Titanium dioxide	No	No	No
108-65-6	Propylene glycol methyl ether acetate	No	No	No
471-34-1	Calcium carbonate	No	No	No
14807-96-6	Talc	No	No	No
100-41-4	Ethylbenzene	No	Yes 1000 LB	Yes

V.O.C. (mixed) 1.24 LBS (148 GMS/L)

16. Other Information

Revision Date: 7/22/2015

Additional Information About This Product:

Hazardous Material Information System III (U.S.A)

Health: 2*
Flammability: 3
Reactivity: 0
Personal Protection: *

Caution: HMIS® ratings are based on a 0-4 rating scale, with 0 representing minimal hazards or risks, and 4 representing significant hazards or risks. Although HMIS® ratings are not required on MSDSs under 29 CFR 1910. 1200, the preparer may choose to provide them. HMIS® ratings are to be used with a fully implemented HMIS® program. HMIS® is a registered mark of the National Paint & Coatings Association (NPCA). HMIS® materials may be purchased exclusively from J. J. Keller (800) 327-6868.

The information contained in this data sheet is based on present scientific and technical knowledge. The purpose of this information is to draw attention to the health and safety aspects concerning the products supplied by the Key Resin Company, and to recommend precautionary measures for the storage and handling of the products. No warranty or guarantee is given in respect of the properties of the products. No liability can be accepted for any failure to observe the precautionary measures described in this data sheet or for any misuse of the products.