KEY MORTAR STD

Technical Data Sheet

DESCRIPTION

KEY MORTAR STD is a trowel applied resin flooring system consisting of 100% solids epoxy and graded aggregates that provides heavy-duty protection at 3/16” to 1/4”. When grouted and sealed, KEY MORTAR STD eliminates porosity and produces a dense, skid-inhibiting finish that will minimize dirt and chemical penetration. KEY MORTAR STD may be sealed to meet your facility’s needs to enhance abrasion resistance, gloss retention, and non-skid properties. KEY MORTAR STD-HD (heavy duty) includes a broadcast finish to improve the abrasion, impact, and slip resistance of the system. For chemical resistant applications, specify KEY MORTAR STD HP or KEY MORTAR STD-HD-HP. KEY MORTAR STD can be installed with an integral cove base for areas requiring seamless wall to floor coatings. A waterproof crack-resistant system can be achieved by using a KEY CRACK ISOLATION AND WATERPROOFING MEMBRANE. Contact your KEY REPRESENTATIVE for assistance.

KEY ADVANTAGES

• High wear, impact, and abrasion resistance
• Thermal shock resistant
• Low maintenance
• Safe (slip resistant finish)
• 100% solids provides low odor application
• Chemical resistant finishes are available

TYPICAL USES

• Manufacturing plants
• Loading areas
• Processing and preparation areas
• Machine shops
• Laboratories
• Numerous other uses-Consult with Key Resin

PHYSICAL PROPERTIES

<table>
<thead>
<tr>
<th>Test Name</th>
<th>Method</th>
<th>Value</th>
</tr>
</thead>
<tbody>
<tr>
<td>Color</td>
<td>Key Standard Colors and Custom Colors</td>
<td></td>
</tr>
<tr>
<td>VOC (Volatile Organic Content)</td>
<td>EPA Method 24</td>
<td>Refer to Individual Product Component Data Sheet</td>
</tr>
<tr>
<td>Adhesion to Concrete</td>
<td>ASTM D7234</td>
<td>300-400+ psi Concrete Failure</td>
</tr>
<tr>
<td>Compressive Strength</td>
<td>ASTM C579</td>
<td>14,000 psi</td>
</tr>
<tr>
<td>Flexural Strength</td>
<td>ASTM C580</td>
<td>7,800 psi</td>
</tr>
<tr>
<td>Hardness, Shore D</td>
<td>ASTM D2240</td>
<td>85-90</td>
</tr>
<tr>
<td>Tensile Strength</td>
<td>ASTM D412</td>
<td>2,400 psi</td>
</tr>
<tr>
<td>Flammability</td>
<td>ASTM D635</td>
<td>Self Extinguishing</td>
</tr>
<tr>
<td>Impact Resistance</td>
<td>MIL-D-3134J</td>
<td>Withstands 16 ft-lbs without cracking, delamination or chipping</td>
</tr>
<tr>
<td>Abrasion Resistance</td>
<td>ASTM D4060, CS17 Wheel, 1000 cycles</td>
<td>32 mg</td>
</tr>
<tr>
<td>Resistance to Elevated Temperatures</td>
<td>MIL-D-3134J</td>
<td>No slip or flow at required temperature of 158°F</td>
</tr>
<tr>
<td>Slip Resistance</td>
<td>ASTM D2047</td>
<td>&gt;0.6 Passes ADA recommendations</td>
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APPLICATION

SURFACE PREPARATION
Surface Preparation is the most critical portion of any successful resinous flooring system application. All substrates must be properly prepared and tested for moisture as outlined in Key Resin Technical Bulletin #1. Work must be performed by experienced contractors. The Key Resin Technical Service Department is available to answer any questions.

INSTALLATION
KEY MORTAR STD material components are mixed on site. Refer to the detailed installation instructions document and Key Resin Technical Service.

CLEAN UP
Clean skin with soap and water. Tools and equipment should be cleaned with xylene or lacquer thinner. Consult Safety Data Sheet (SDS) for safety and health precautions.

MAINTENANCE
After completing the application of KEY MORTAR STD, the installer should provide the owner with maintenance instructions. KEY MORTAR STD is easily cleaned with neutral soaps or detergents. Routine mechanical scrubbing using the appropriate pad is recommended for all surfaces having a slip resistant texture. Refer to Key Resin Technical Bulletins #3 and #3-A for additional recommendations.

SYSTEM OPTIONS
• Chemical resistant options
• MVT control underlayment
• Crack isolation & waterproofing membrane
• Smooth or slip resistant finish

TECHNICAL SERVICE
Key Resin Company provides services and consultations on material selection, specification, troubleshooting, and other information on the proper repair and protection of concrete surfaces. Key Resin Representatives are available to assist. Telephone 888.943.4532 or visit www.keyresin.com.

AVAILABILITY
Key Resin flooring systems are available throughout the United States, Canada, and a number of other countries. Contact the Key Resin Sales Representative in your area for details.

WARRANTY
Key Resin Company (“Key”) warrants for a period of one (1) year that its products will be free of manufacturing defects and will be in conformity with published specifications when handled, stored, mixed, and applied in accordance with recommendations of Key. If any product fails to meet this warranty, the liability of Key will be limited to replacement of any non-conforming material if notice of such non-conformity is given to Key within (1) one year of delivery of materials. Key may in its discretion refund the price received by Key in lieu of replacing the material. No customer, distributor, or representative of Key is authorized to change or modify the published specifications of this warranty in any way. No one is authorized to make oral warranties on behalf of Key. In order to obtain replacement or refund the customer must provide written notice containing full details of the non-conformity. Key reserves the right to inspect the non-conforming material prior to replacement. EXCEPT FOR THE EXPRESSED WARRANTY STATED ABOVE, THERE ARE NO OTHER WARRANTIES, EXPRESSED OR IMPLIED, INCLUDING WITHOUT LIMITATION, ANY IMPLIED WARRANTY OF MERCHANTABILITY OR FITNESS FOR PURPOSE. KEY’S OBLIGATION SHALL NOT EXTEND BEYOND THE OBLIGATIONS EXPRESSLY UNDERTAKEN ABOVE AND KEY SHALL HAVE NO LIABILITY OR RESPONSIBILITY TO THE PURCHASER OR ANY THIRD PARTY FOR ANY LOSS, COST, EXPENSE, DAMAGE OR LIABILITY, WHETHER DIRECT OR INDIRECT, OR FOR INCIDENTAL OR CONSEQUENTIAL DAMAGES.