KEY #9522 MMA HIGH-BUILD COATING SYSTEM is a 30-50 mil thick, 100% reactive, low viscosity methyl methacrylate resin floor coating system. KEY #9522 MMA HIGH-BUILD COATING SYSTEM cures to a hard, scratch and wear resistant surface and is specifically designed for service in areas subjected to high traffic such as manufacturing areas, aisles, lobbies, vehicle service areas, and numerous other applications.

KEY ADVANTAGES
• Low viscosity for good flow and leveling
• Fast turnaround
• UV resistant
• Good scratch and wear resistance
• Higher temperature resistance
• Good chemical resistance
• Hot tire stain resistant

TYPICAL USES
• Manufacturing areas
• Aisles
• Lobbies
• Vehicle service areas
• Numerous other uses-Consult with Key Resin

PHYSICAL PROPERTIES

<table>
<thead>
<tr>
<th>Test Name</th>
<th>Method</th>
<th>Value</th>
</tr>
</thead>
<tbody>
<tr>
<td>Color</td>
<td>Clear, Color Packs</td>
<td></td>
</tr>
<tr>
<td>VOC (Volatile Organic Content)</td>
<td>EPA Method 24</td>
<td>Refer to Individual Product Component Data Sheet</td>
</tr>
<tr>
<td>Adhesion to Concrete</td>
<td>ASTM D7234</td>
<td>300-400+ psi (Concrete Failure, varies by concrete strength)</td>
</tr>
<tr>
<td>Compressive Strength</td>
<td>ASTM C579</td>
<td>8,500 psi</td>
</tr>
<tr>
<td>Flexural Strength</td>
<td>ASTM C580</td>
<td>10,000 psi</td>
</tr>
<tr>
<td>Hardness, Shore D</td>
<td>ASTM D2240</td>
<td>75-80</td>
</tr>
<tr>
<td>Tensile Strength</td>
<td>ASTM C307</td>
<td>2,500 psi</td>
</tr>
<tr>
<td>Flammability</td>
<td>ASTM D635</td>
<td>Self Extinguishing</td>
</tr>
<tr>
<td>Abrasion Resistance</td>
<td>ASTM D4060, CS17 Wheel, 1000 cycles</td>
<td>32 mg</td>
</tr>
<tr>
<td>Impact Resistance</td>
<td>MIL-D-3134J</td>
<td>Withstands 16 ft-lbs without cracking, delamination or chipping</td>
</tr>
<tr>
<td>Resistance to Elevated Temperatures</td>
<td>MIL-D-3134J</td>
<td>No slip or flow at required temperature of 158°F</td>
</tr>
<tr>
<td>Slip Resistance</td>
<td>ASTM D2047</td>
<td>&gt;0.6 Passes ADA recommendations</td>
</tr>
</tbody>
</table>
APPLICATION

SURFACE PREPARATION

Surface Preparation is the most critical portion of any successful resinous flooring system application. All substrates must be properly prepared and tested for moisture as outlined in Key Resin Technical Bulletin #1. If moisture testing confirms excessive levels of moisture, apply moisture mitigation system recommended by Key Resin. Work must be performed by experienced contractors. The Key Resin Technical Service Department is available to answer any questions.

INSTALLATION

KEY MMA HIGH-BUILD COATING material components are mixed on site. Refer to the detailed installation instructions document and Key Resin Technical Service.

CLEAN UP

Clean skin with soap and water. Tools and equipment should be cleaned with xylene or lacquer thinner. Consult Safety Data Sheet (SDS) for safety and health precautions.

MAINTENANCE

KEY #9522 MMA is considered to be a low maintenance flooring solution. Certain textures and environments, however, require specific cleaning with bristled brushes. Due to the thermoplastic character of MMA resins, black marks can occur from fork lifts and tires skidding.

After completing the application of the KEY MMA HIGH-BUILD COATING SYSTEM, the installer should provide the owner with maintenance instructions. KEY MMA HIGH-BUILD SYSTEMS are easily cleaned with neutral soaps or detergents. Routine mechanical scrubbing using the appropriate pad is recommended for all surfaces having a slip resistant texture. Refer to Key Resin Technical Bulletins #3 and #3-A for additional recommendations.

WARRANTY

Key Resin Company (“Key”) warrants for a period of one (1) year that its products will be free of manufacturing defects and will be in conformity with published specifications when handled, stored, mixed, and applied in accordance with recommendations of Key. If any product fails to meet this warranty, the liability of Key will be limited to replacement of any non-conforming material if notice of such non-conformity is given to Key within (1) one year of delivery of materials. Key may in its discretion refund the price received by Key in lieu of replacing the material. No one is authorized to make oral warranties on behalf of Key. No customer, distributor, or representative of Key is authorized to change or modify the published specifications of this warranty in any way. No one is authorized to make oral warranties on behalf of Key. In order to obtain replacement or refund the customer must provide written notice containing full details of the non-conformity. Key reserves the right to inspect the non-conforming material prior to replacement. EXCEPT FOR THE EXPRESSED WARRANTY STATED ABOVE, THERE ARE NO OTHER WARRANTIES, EXPRESSED OR IMPLIED, INCLUDING WITHOUT LIMITATION, ANY IMPLIED WARRANTY OF MERCHANTABILITY OR FITNESS FOR PURPOSE. KEY’S OBLIGATION SHALL NOT EXTEND BEYOND THE OBLIGATIONS EXPRESSLY UNDERTAKEN ABOVE AND KEY SHALL HAVE NO LIABILITY OR RESPONSIBILITY TO THE PURCHASER OR ANY THIRD PARTY FOR ANY LOSS, COST, EXPENSE, DAMAGE OR LIABILITY, WHETHER DIRECT OR INDIRECT, OR FOR INCIDENTAL OR CONSEQUENTIAL DAMAGES.

SYSTEM OPTIONS

- Mil thickness varied per project requirements
- KEY COLD TEMPERATURE ACCELERATOR

TECHNICAL SERVICE

Key Resin Company provides services and consultations on material selection, specification, troubleshooting, and other information on the proper repair and protection of concrete surfaces. Key Resin Sales/Technical Representatives are available to assist. Telephone 888.943.4532 or visit www.keyresin.com.

AVAILABILITY

Key Resin materials are available throughout the United States, Canada, China, and a number of other countries. Contact the Key Resin Representative in your area for details.

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